

# KEPSTAN®

## 8010G30

**KEPSTAN® PEKK resin** is a high performance thermoplastic material, based on PolyEtherKetoneKetone (PEKK) highly stable chemical backbone. KEPSTAN® is a unique member of the PAEK family that incorporates distinctive structural features that allow for exceptional possibilities in the control of crystallinity. These features include a low Ether/Ketone ratio and a copolymer structure incorporating Terephthalic and Isophthalic moieties.

**KEPSTAN® 8010G30 resin** is a glass fiber reinforced compound, based on the 8000 series of KEPSTAN® resins. This series offers the highest glass transition temperature and the highest crystallinity, leading to the best tensile and compression strengths among the different series of KEPSTAN® PEKK copolymers.

**KEPSTAN® 8010G30 resin** is a low flow grade, suitable for extrusion, compression and injection molding.

**KEPSTAN® 8010G30 resin** is available in pellet form and standard packaging is 10 kg boxes.

PROPERTIES	VALUE	UNIT	TEST STANDARD
<b>RHEOLOGICAL PROPERTIES</b>			
Melt Volume-Flow Rate	7	cm <sup>3</sup> /10min	ISO 1133
Temperature	380	°C	-
	716	°F	-
Load	5	kg	-
	11	lb	-
<b>OTHER PROPERTIES</b>			
Density	1520	kg/m <sup>3</sup>	ISO 1183
	1.52	g/cm <sup>3</sup>	

Drying temperature and time: 150°C for 3 to 4 hours or 120°C for 6 to 8 hours

Processing temperature: 375 – 385°C

Temperature settings - Injection: Rear 350°C / Center 375°C / Front 375°C / Nozzle 385°C

Mold temperature (to facilitate filling of the cavity and polymer crystallization): 230 - 240°C

Temperature settings - Extrusion: Zones 1/2/3/4: 355°C/ 370°C/ 385°C/ 385°C Die: 370°C

<b>PROCESSING</b> Injection Molding, Profile Extrusion	
<b>DELIVERY FORM</b> Pellets	
<b>REGIONAL AVAILABILITY</b> North America, Europe, Asia Pacific, South and Central America, Near East/Africa	